

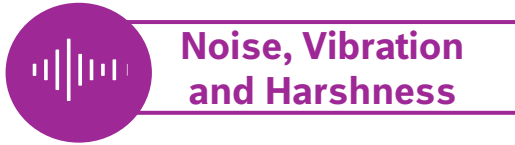
**Test Laboratory  
Services**

**Bosch Budapest**

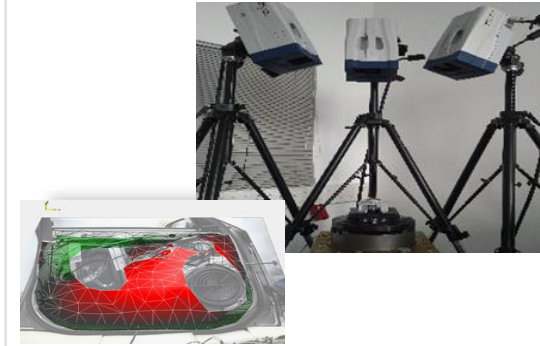
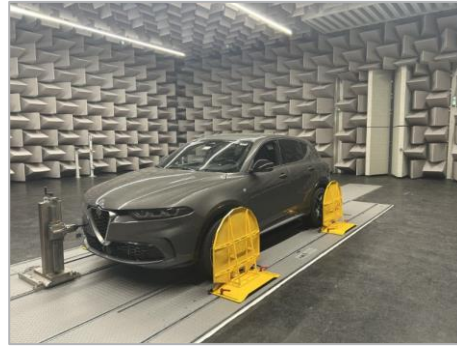
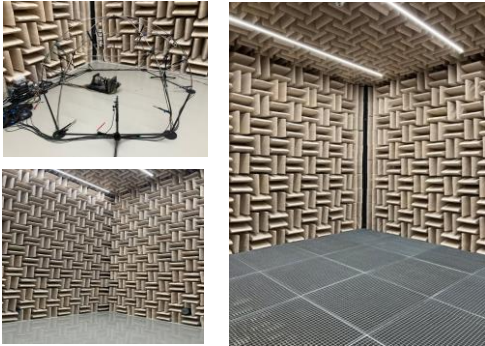


# Test Laboratory Services Overview

Click for direct links







## Acoustic validation

### Chambers

- Anechoic and Semi-anechoic
- ISO 3744 and ISO 3745

### High sensitivity measurements

- Background noise ~7 dB(A)
- Low noise microphones

### From components to assemblies

- 6x6x6 m inner dimensions
- Load bearing floor

## Vehicle testing

### Passive and Active vehicle NVH testing

- Vehicle dyno with 4 independent rollers
- Braking and rolling up to performance speeds

### Versatile size

- From 2 wheelers to LGV size trucks
- Indoor pass-by-noise test enabled

### All industry standard systems

- HEAD acoustic, Simcenter SCADAS, Müller BBM PAK, Audio Precision

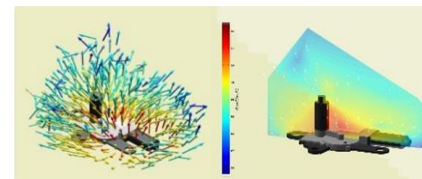
## Noise source localisation

### 2D source localisation

- Acoustic camera system
- For transient events

### 3D mapping & visualisation

- Sound intensity system
- For near field and far field mapping



## Structural validation

### 3D Scanning Laser Vibrometry

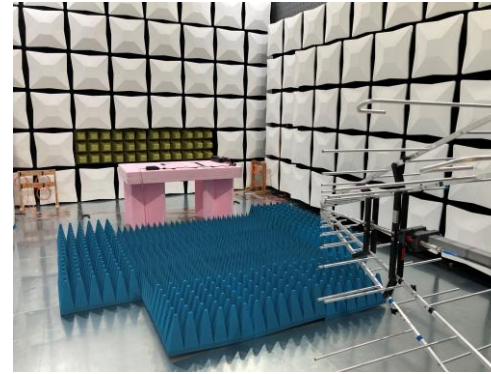
- Contactless measurement
- Time and frequency domain

### Blocked Force testing and TPA

- Direct measurement of component forces
- In-situ force estimation

### Squeak and Rattle testing

- Nonlinear dynamics expertise
- Silent shaker (in Semi-Anechoic chamber)
- Inertial Shaker



## Certificates and standards

**ISO 17025** accreditation since 2005  
**OEM recognitions:** JLR, Ford, FCA

### Validation standards of automotive products

- ISO 11452; CISPR 25; ISO 10605
- ISO 7637-2/3; ISO 16750
- ECE R10; ISO 11451; CISPR 12/32/36

### Validation standards of consumer goods

- CISPR 16-2-1/3
- IEC 61000-3/4

## Automotive component

Sensors, ECUs, displays, eAxle, HV-applications, etc.

- Radiated immunity test: 80MHz – 6GHz
- Radiated emission test: 1Hz – 26GHz
- Reverberation method: 200MHz – 6GHz
- ESD test up to +/- 30kV
- Real time spectrum for analysing frequency components
- Transient emission and immunity test
- HV capability up to 1000VDC/64A
- Hydraulic load for eAxle application with 120kW power

## Consumer level

Heat-pumps, chargers, power tools, e-bike, etc.

- Fully automatic radiated disturbance measurement: 30MHz – 6GHz
- Diameter of Quiet zone: 6m
- Radiated immunity test with 16 points of field homogeneity with 54V/m
- Surge-burst test up to 3phase/32A
- Harmonics & Flicker test up to 3phase/32A

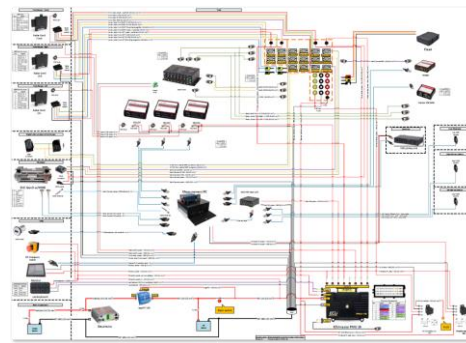
## Vehicle level

Passenger cars, 2 wheelers, Trucks

- Frequency range: 100kHz – 6GHz
- Radiated immunity: 20MHz – 6GHz
- Radiated emission: 30MHz – 6GHz
- Under driving conditions: 0 – 200km/h
- Wind simulation: 0 – 140km/h
- Wheelbase adjustment: 1.6 – 4.6m
- Dynamometer: 432kW power
- Max. tractive force: 5000Nm
- Max. load per axle: 6 tons
- DC/AC charging for EV

# Application Center – Vehicle Workshop

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## Vehicle Fleet Coordination

- Regulation and legal framework
- Vehicle transportation
- Incoming process and vehicle database
- Technical inspection and maintenance
- Handling of prototypes
- Road safety and training coordination
- Infrastructure (Parking, HV chargers, Fuel station, Carwash)

## System and Tooling

- Architecture planning
- Network adaptation
- System startup
- Unique equipment / tool design

## Vehicle Workshop

- Vehicle Conversion and sensor equipment
- Special cable assembly
- Measurement system installation
- Equipment and raw material management
- Mechanical and high voltage competency

## Proving Ground

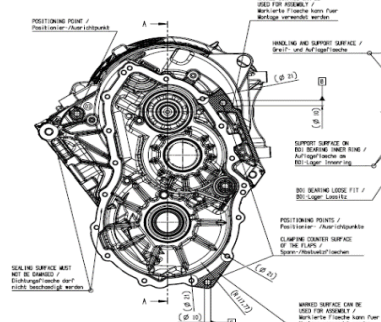
- Facility Management (Kiskunlacháza Airfield, Vehicle Verification Area @Bosch Campus, ZalaZone)
- Test equipment management (maintenance and spare parts)
- Test operator service

**Application Center is a collection of infrastructures, tools, equipment, competency and activities which supports vehicle testing achievements**



# Application Center – Mechanical Workshop

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## Metal Working

- Turning and milling with traditional and CNC milling machine
- Production of various metal parts

## Sample Modification

- Opening for analysis
- Modification, rework

## Cable Processing

- Cable harness production
- Cable preparation (cutting, stripping)

## 3D Printing

- Printing on industrial SLS printer
- System and tool development

## Center of multivarious manufacturing

# Environmental Validation – Climatic Testing

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## Laboratory Capacities

### Range of services

- 110 Temperature and climatic test chambers
- Temperature range: -50°C to +150°C
- Temperature change rate: up to 20 K/min
- Relative humidity: 10 % to 100 % r.H

## Accredited Testing

### ISO:17025 accredited services

- IEC 60068-2-1, 2007-03:
  - Environmental testing – Part 2-1:
    - **Test A: Cold**
- IEC 60068-2-2, 2007-07:
  - Environmental testing – Part 2-2:
    - **Test B: Dry heat**
- IEC 60068-2-14, 2023-07:
  - Environmental testing – Part 2-14:
    - **Test N: Change of temperature**
- IEC 60068-2-30, 2005-08:
  - Environmental testing –Part 2-30:
    - **Test Db: Damp heat, cyclic (12 + 12 h cycle)**
- IEC 60068-2-38, 2021-03:
  - Environmental testing –Part 2-38:
    - **Test Z/AD: Composite temperature/humidity cyclic test**

## Active and Passive Testing

### Test types

- Humid heat (constant, cyclic and with frost)
- Thermal shock
- Endurance test
- Solar test
- Dewing test
- Thermography (IR camera and Thermocouple)

## Electrical and Mechanical Testing

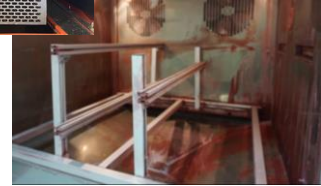
### Range of services (electrical)

- Voltage measurements
- Voltage interruption tests
- Resistance measurements
- Current measurements
- Insulation resistance test
- 4 wire resistance test
- Withstand voltage test

### Range of services (mechanical)

- Free fall / drop test
- Tensile testing: 50N-10kN
- Screwing station testing: 16Nm-32Nm

# Environmental Validation – Corrosion, IP & Media testing [Back to overview](#)



## IP Testing

### Standards & Accreditations

- Testing according to **ISO 20653**
- Laboratory accredited per **ISO 17025**

### Water Ingress Protection

- IPX2: Drip protection
- IPX3-4: Spraying and splashing water resistance
- IPX5-6-6K: Powerful water jet resistance
- IPX7: Immersion
- IPX9K: High-pressure, water jet protection

### Dust Ingress Protection

- Testing with Arizona A2 dust
- Using vertical dust chambers

## Corrosion Testing

### Chambers

- Salt fog chambers

### Typical tests

- Continuous salt fog (According to ISO 9227 NSS, ISO 17025 accredited testing)
- Cyclic corrosion tests (alternating wet/dry/salt cycles)
- Salt spray tests

## Chemical Testing, Gravel Bombardment

### Chemical testing

- Testing with ~100 different types of chemicals
- Application methods: spraying, brushing, wiping, immersing, pouring, dipping
- Storage conditions after application: at room temperature in a chemical fume hood, in a high temperature chamber or in a climate chamber (controlled temperature and humidity)

### Gravel bombardment

- Grids: metal grindings, smaller stones
- Optional sample cooling with climate chamber

## Ice – Water Temperature Shock Tests

### Submersion test

- Automatic immersion chamber with 5% salt solution
- According to ISO 16750-4

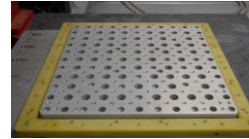
### Splash test

- According to ISO 16750-4
- ISO 17025 accredited testing
- Medium: water mixed with Arizona dust



# Environmental Validation – Battery Testing

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## Climatic testing

### Constant / cycling aging

- -72 – 180 °C
- 10% - 93% RH
- 1500 L chamber volume

### Thermal shock

- -65 – 200 °C

### Active cooling

- Ethylene glycol – water mixture
- -40 – 80 °C

## Electrical testing

### Active operation and electric load on the samples

- During the thermal and humidity tests
- From 0V up to 60V
- From 0.1A up to 600A

### „On table” measurements, flashing snaples

### Isolation measurement resistance

- Up to 500V DC

## Vibration testing

### Shaker systems

- 40 kN shaker
  - with 0,8 \* 0,8 m slip table
  - with 1100 L climate chamber
- 80 kN shaker
  - with 1 \* 1 m slip table
  - with 1200 L climate chamber

- Mechanical shock
- Sinusoidal & Random vibration

### Slip tables

- Ensures X,Y direction testing without axis tilt/rotation

### Thermal profile

- -40 to 180 °C

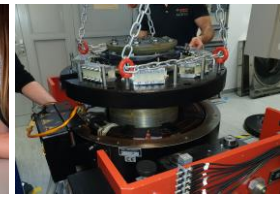
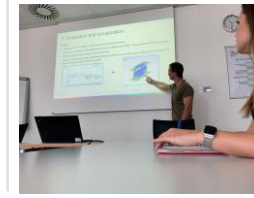
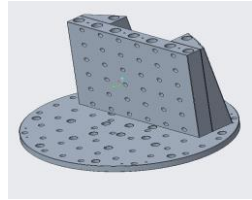
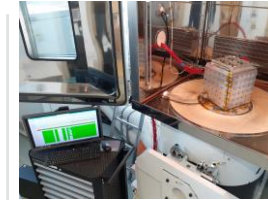
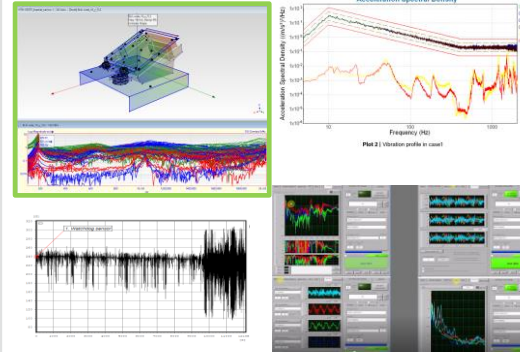
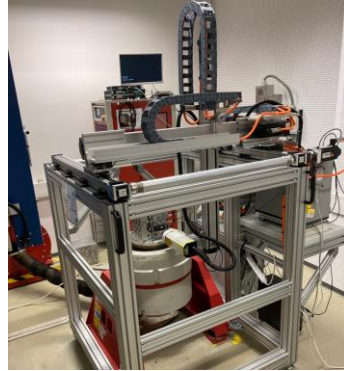
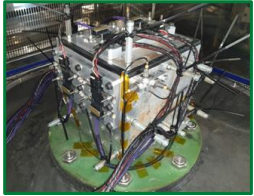
## Physical analysis

### Analysis of test samples

- Destructive analysis on modul level (sample opening, electric measurements)
- Component level analysis (material composition analysis, contamination measurement etc.)
- Non-destructive analysis (X-ray, CT, SEM-EDX etc.)

# Environmental Validation – Vibration testing

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## Validation testing

### Laboratory capabilities

- Accredited test execution according to ISO 17025
- 11 shakers (600N – 80kN force)
- Random vibration
- Sine & multisine sweeps
- Mechanical shock (up to 100G, 11ms)
- Under temperature profile with active control
- 1m x 1m slip table

## Resonance measurement

### CLV 3D laser head

- Locally developed axis system (Automatic Head Positioning System)

### PSV400 laser head

- 1D laser scanning
- Analysis of structural vibration

### 3D sensor measurements

- When temperature profile is needed during measurement

## Data evaluation

### Support for development

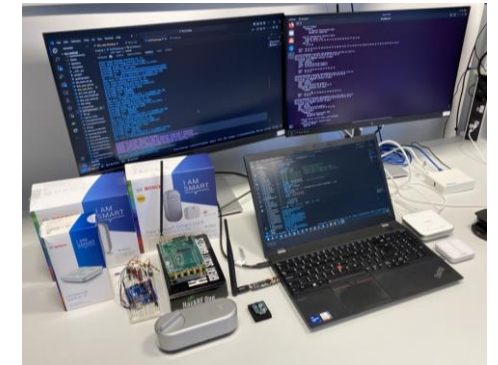
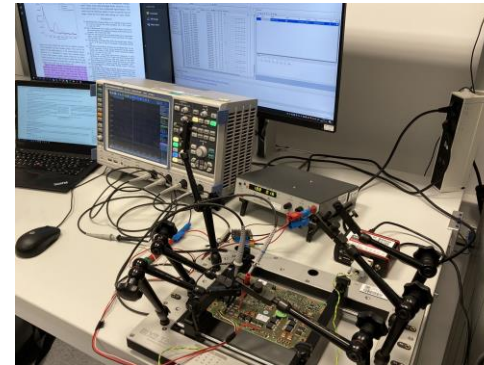
- Data verification
- Report creation
- Visualization of measurements
- Fixture verification
- Fixture improvement suggestions
- Guidelines to reproduce the on-field vibration loads

## Engineering support

### In all development phases

- 3D design of fixtures & holders
- Simulation & verification
- Testing guidelines
- Reliability and technical support
- Labview applications

Click on [link](#) for video intro



## Network Conformance Testing

### More than 15+ years of experience

- CAN/CAN-FD/CAN-XL, LIN, FlexRay, Automotive Ethernet (up to 10 Gbps)
- Coverage of most international and OEM-specific standards

### Physical Layer testing

- Validating electrical properties
- Measurements in temperature chambers
- Measurements with worst-case load conditions

### Higher Layer testing

- Automated test environment for test execution and report generation, full communication logs
- Covering of data-link layer, network management, diagnostics, transport layer, protocol integrity
- TC8 specification fully implemented (800+ test cases)
- CANoe, Spirent, CANstress, FRstress

## Penetration Testing

### Vehicle- and ECU-level penetration testing

- Threat analysis and risk assessment (TARA)

### Hardware

- Low-level interfaces (JTAG, SPI, etc.)
- Chip-to-chip communication
- Fault injection
- Side-channel attacks

### Software

- Secure boot, secure flashing, secure diagnostics
- Network communication (scanning, flooding, etc.)
- Reverse engineering

## Protocol Fuzzing

### Internal state-of-the-art fuzz engine

- Automotive specific-protocols (CAN/CAN-FD, UDS, XCP, DoIP, SOME/IP)
- Core IP protocols (IP, UDP, TCP, EAP, MKA, MACsec, TLS, ...)
- Wireless protocols (WLAN, Bluetooth, BLE, ...)
- Stateful fuzzing, targeted test cases, custom health-checks





## Endurance Laboratory

### Accelerated lifetime validation on electronic devices

- From 12V up to 1200V devices
- Temperature / Humidity Cycling
- Abrasion and Corrosion testing
- Active and Passive testing

### Technical Details

- 325 kW/TB
- Up to 1200A & 1200V
- -40 ... + 180 °C
- Up to 98% Humidity

## Hardware Laboratory

### Flexible usage

- From 12V up to 1200V DUTs
- Up to 66kW
- Main focus on **Inverters**, **Converters** and **Chargers** but application for other products also possible

### Complex measurement system

- 16 channel transient recorder, 8 channel high speed oscilloscope, power analyzer, temperatures etc.
- Real time automatization system (with CAN, LIN and Flexray)

## eDrive Laboratory

### Hardware and System testing

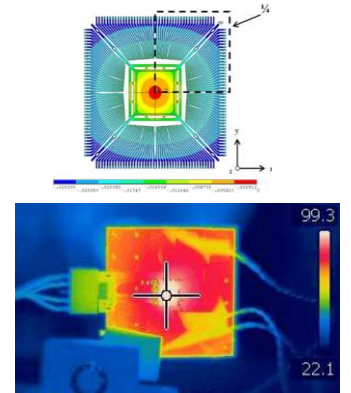
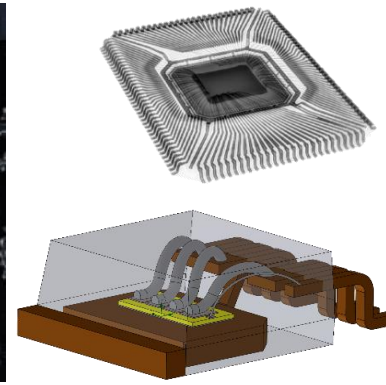
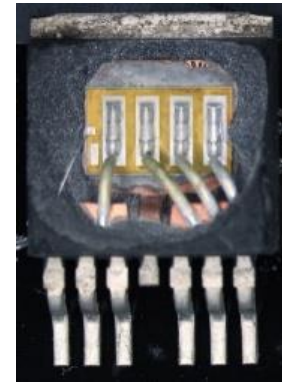
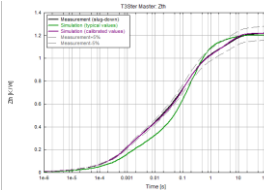
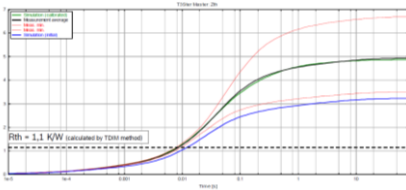
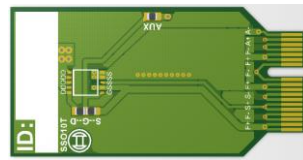
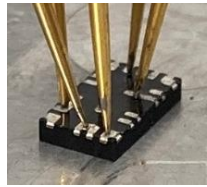
- Functional and Robustness validation for eDrive systems
- Specialised for LV123 and LV124 measurements

### State of the art design

- Compatible with all the latest inverter and eMachine generations
- Up to 1000V/1080kW/1300Nm
- Unmanned 24/7 operation possible

# Thermal Identification and Measurement

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## Thermal performance characterisation

### Single components

- MOSFET (Si and SiC), ASIC, uC, diode, BJT, passive components, etc.
- $Z_{th}$  measurements with model parameter extraction ( $\theta_{JC/JB/JA}$ ,  $\Psi_{thJC}$ , RC-ladder, pulse- $Z_{th}$  etc.)
- Compare thermal performance after supplier & process changes
- Execution of tests acc. JESD51-x standards
- Test dissipations from 0,2W to 200W

### Subassemblies/products

- Components mounted on product-specific PCB, DCB/AMB, air- or fluid-cooled heatsink, etc.
- $R_{th}$ -matrix,  $Z_{th}$ -matrix extraction
- Measurements of component and spot temperatures under tightly controlled boundary conditions
- Multiple and mixed measurement methods: T3Ster, IR camera, thermocouple, RTD, TSEP
- Spatial resolution up to 25um/pixel
- Temperature resolution up to 0,01 °C/LSB

## Ageing and degradation

### Non-destructive measurements of cooling systems

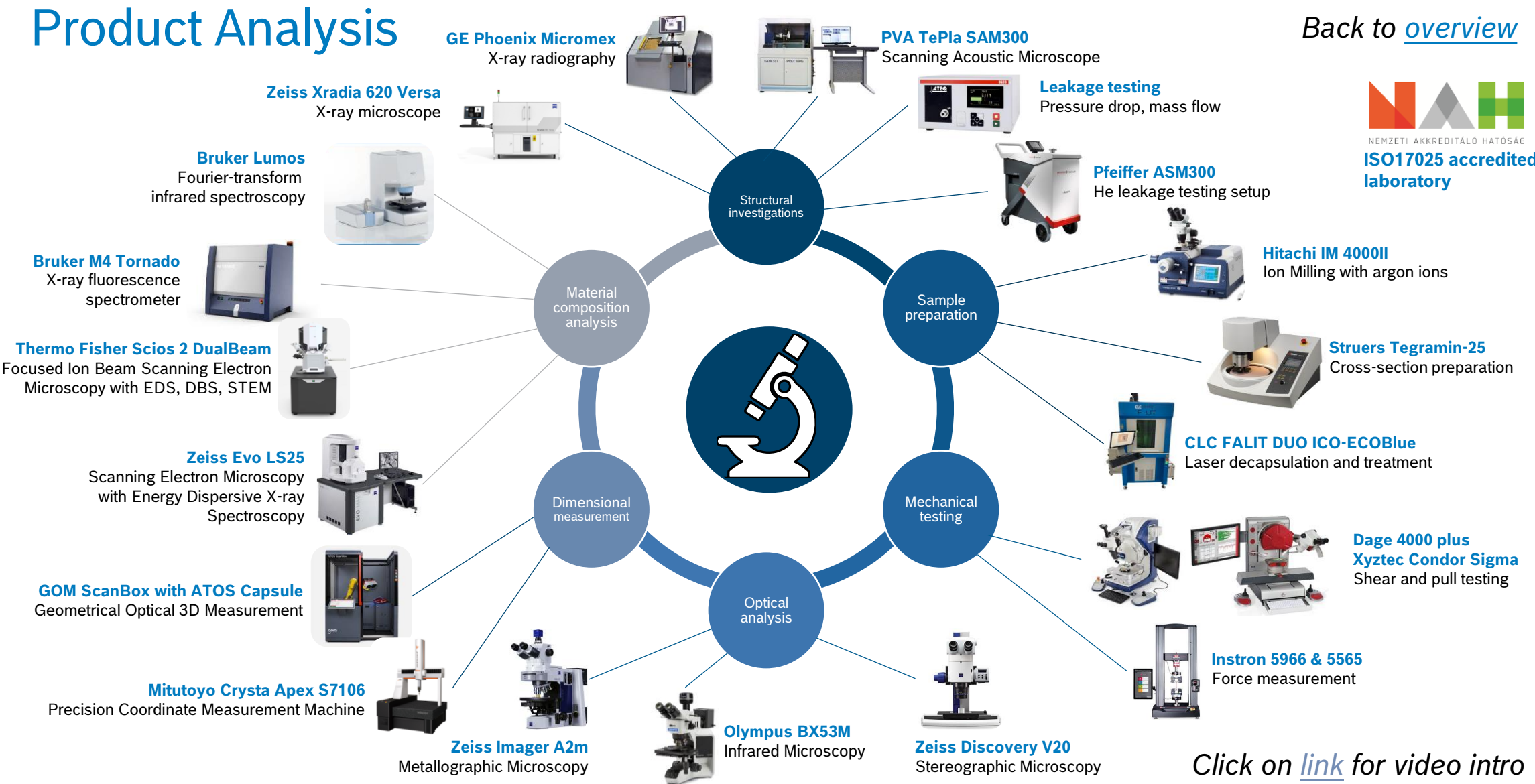
- Accurately measure the same sample repeatedly over the course of pTC ageing
- Quantitative assessments of degradation for each material layer or interface
- Assess TIM pumpout, TIM dryout, delamination, solder cracking
- Automated, low overhead test setup, allowing for efficient measurement of populations

### Supporting measurements and engineering services

- Temperature sensitive electrical parameter (TSEP) calibration
- Thermal model creation for simulation (FEM)
- Emissivity measurement
- Support for thermal design of PCBs and coolers

# Product Analysis

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Click on [link](#) for video intro



## Climatic testing



<a href="#">IEC 60068-2-1</a>	Environmental testing – Part 2-1: Tests – Test A: Cold
<a href="#">IEC 60068-2-14 Na</a>	Environmental testing – Part 2-14: Test Na: Rapid temperature change
<a href="#">IEC 60068-2-14 Nb</a>	Environmental testing – Part 2-14: Test Nb: Temperature change with a fixed rate of change
<a href="#">IEC 60068-2-2</a>	Environmental testing – Part 2-2: Tests – Test B: Dry heat
<a href="#">IEC 60068-2-30</a>	Environmental testing – Part 2-30: Test Db: Damp heat, cyclic (12 + 12 h cycle)
<a href="#">IEC 60068-2-38</a>	Environmental testing – Part 2-38: Tests – Test Z/AD: Composite temperature/humidity cyclic test
<a href="#">IEC 60068-2-67*</a>	<i>Environmental testing – Part 2-67: Tests – Test Cy: Damp heat, steady state, accelerated test primarily intended for components</i>
<a href="#">IEC 60068-2-78*</a>	<i>Environmental testing – Part 2-78: Tests – Test Cab: Damp heat, steady state</i>
<a href="#">ISO 16750-4 CH.5.2*</a>	<i>Environmental conditions and testing for electrical and electronic equipment — Part 4: Climatic loads</i>

*\*ongoing accreditation*

## Corrosion/IP/Media



<a href="#">ISO 16750-4</a>	Environmental conditions and testing for electrical and electronic equipment Part 4: Climatic Loads - Cold water shock tests - Splash Water test
<a href="#">ISO 20653</a>	Degrees of protection (IP code) — Protection of electrical equipment against foreign objects, water and access Sealing validation with water and dust tests
<a href="#">ISO 9227</a>	Corrosion testing in artificial atmospheres - Neutral Salt Spray (NSS) test

## Physical analysis



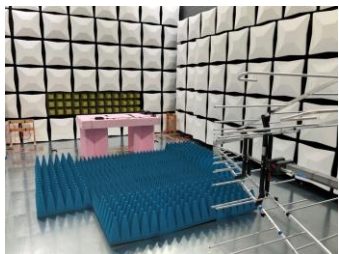
<a href="#">ASTM E1508</a>	Standard Guide for Quantitative Analysis by Spectroscopy Scanning electron microscopy with attached energy dispersive X-ray spectroscopy
<a href="#">ASTM E573-01</a>	Standard Practice for General Techniques of Infrared Microanalysis – Fourier transform infrared spectroscopy
<a href="#">ASTM E334-01</a>	Standard Practices for Internal Reflection Spectroscopy – Fourier transform infrared spectroscopy
<a href="#">ASTM B568-98</a>	Standard Test Method for Measurement of Coating Thickness - X-Ray Spectrometry
<a href="#">EN 13018</a>	Non-destructive testing – Visual testing
<a href="#">EN 13184</a>	Non-destructive testing – Leak testing - Pressure change method
<a href="#">EN 1593</a>	Non-destructive testing – Leak testing – Bubble emission techniques – Liquid application technique
<a href="#">EN 1593:1999</a>	Non-destructive testing – Leak testing – Bubble emission techniques – Immersion technique
<a href="#">IPC-A-610</a>	Standard for Acceptability of Electronic Assemblies – Visual inspection of printed circuit boards
<a href="#">ISO 20485</a>	Non-destructive testing – Leak testing – Tracer gas method
<a href="#">ISO 3479</a>	Metallic coatings – Measurement of coating thickness – X-ray spectrometric methods

## Vibration testing



IEC 60068-2-80	Environmental testing – Part 2-80: Test Fi: Vibration (mixed mode)
IEC 60068-2-27	Environmental testing – Part 2-27: Test Ea and guidance: Repetitive and non-repetitive shock
IEC 60068-2-6	Environmental testing – Part 2-6: Test Fc: Vibration (sinusoidal)
IEC 60068-2-64	Environmental testing – Part 2-64: Test Fh: Vibration, broadband random and guidance
ISO 16750-3	Environmental conditions and testing for electrical and electronic equipment Part 3: Mechanical Loads - Vibration and Mechanical shock test

## EMC – Section 1.



CISPR 16-2-1	Radio disturbance and immunity measuring apparatus and methods - Part 2-1: Conducted disturbance measurements		
CISPR 16-2-3	Radio disturbance and immunity measuring apparatus and methods - Part 2-1: Radiated disturbance measurements		
CISPR 25	Vehicles, boats and internal combustion engines - Radio disturbance characteristics: Limits and methods of measurement for the protection of on-board receivers		
Def Stan 59 411	Ministry of Defense: Electromagnetic compatibility - Immunity to magnetic fields		
ISO 10605	Road vehicles - Test methods for electrical disturbances from electrostatic discharge		
ISO 11452	Road vehicles - Component test methods for electrical disturbances from narrowband radiated electromagnetic energy		
ISO 11452-2	Part 2: Absorber-lined shielded enclosure	ISO 11452-8	Part 8: Immunity to magnetic fields
ISO 11452-4	Part 4: Harness excitation methods	ISO 11452-9	Part 9: Portable transmitters
ISO 11452-5	Part 5: Stripline	ISO 11452-11	Part 11: Reverberation chamber
ISO 16750-2	Road vehicles - Environmental conditions and testing for electrical and electronic equipment - Part 2: Electrical loads		
ISO 7637-2	Road vehicles - Electrical disturbances from conduction and coupling Part 2: Electrical transient conduction along supply lines only		
ISO 7637-3	Road vehicles - Electrical disturbances from conduction and coupling Part 3: Electrical transient transmission by capacitive and inductive coupling via lines other than supply lines		
MIL STD 461	Military Standard: Electromagnetic interference characteristics requirements for equipment - Immunity to magnetic fields		

## EMC – Section 2.



IEC 61000-4	Electromagnetic compatibility – Part 4: Testing and measurement techniques
IEC 61000-4-2	Part 4-2: Electrostatic discharge immunity test
IEC 61000-4-3	Part 4-3: Radiated, radio-frequency, electromagnetic field immunity test
IEC 61000-4-4	Part 4-4: Electrical fast transient/burst immunity test
IEC 61000-4-5	Part 4-5: Surge immunity test
IEC 61000-4-6	Part 4-6: Immunity to conducted disturbances, induced by radio-frequency fields
IEC 61000-4-11	Part 4-11: Voltage dips, short interruptions and voltage variations immunity tests Equipment with input current up to 16 A per phase
IEC 61000-4-13	Part 4-13: Harmonics and interharmonics including mains signalling at a.c. power port, low frequency immunity tests
IEC 61000-4-21	Part 4-21: Reverberation chamber test methods
IEC 61000-4-28	Part 4-28: Variation of power frequency, immunity test for equipment with input current not exceeding 16 A per phase
IEC 61000-4-34	Part 4-34: Voltage dips, short interruptions and voltage variations immunity tests Equipment with mains current more than 16 A per phase
IEC 61000-3	Electromagnetic compatibility – Part 3: Limits
IEC 61000-3-2	Part 3-2: Limits for harmonic current emissions (equipment input current $\leq 16$ A per phase)
IEC 61000-3-3	Part 3-3: Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems Equipment with rated current $\leq 16$ A per phase and not subject to conditional connection
IEC 61000-3-11	Part 3-11: Limitation of voltage changes, voltage fluctuations and flicker in public low-voltage supply systems Equipment with rated current $\leq 75$ A and subject to conditional connection
IEC 61000-3-12	Part 3-12: Limits for harmonic currents produced by equipment connected to public low-voltage systems Input current $> 16$ A and $\leq 75$ A per phase
EN IEC 55014-2	Electromagnetic compatibility - Requirements for household appliances, electric tools and similar apparatus Part 2: Immunity - Product family standard

Our accreditation scope is under continuous review and expansion.  
For further information about upcoming standards, please contact our test laboratory.



# Contact Us

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Services**

**Bosch Budapest**

**Robert Bosch Kft.**

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*For more information about our accredited test processes, please visit official website of  
National Accreditation Authority!*